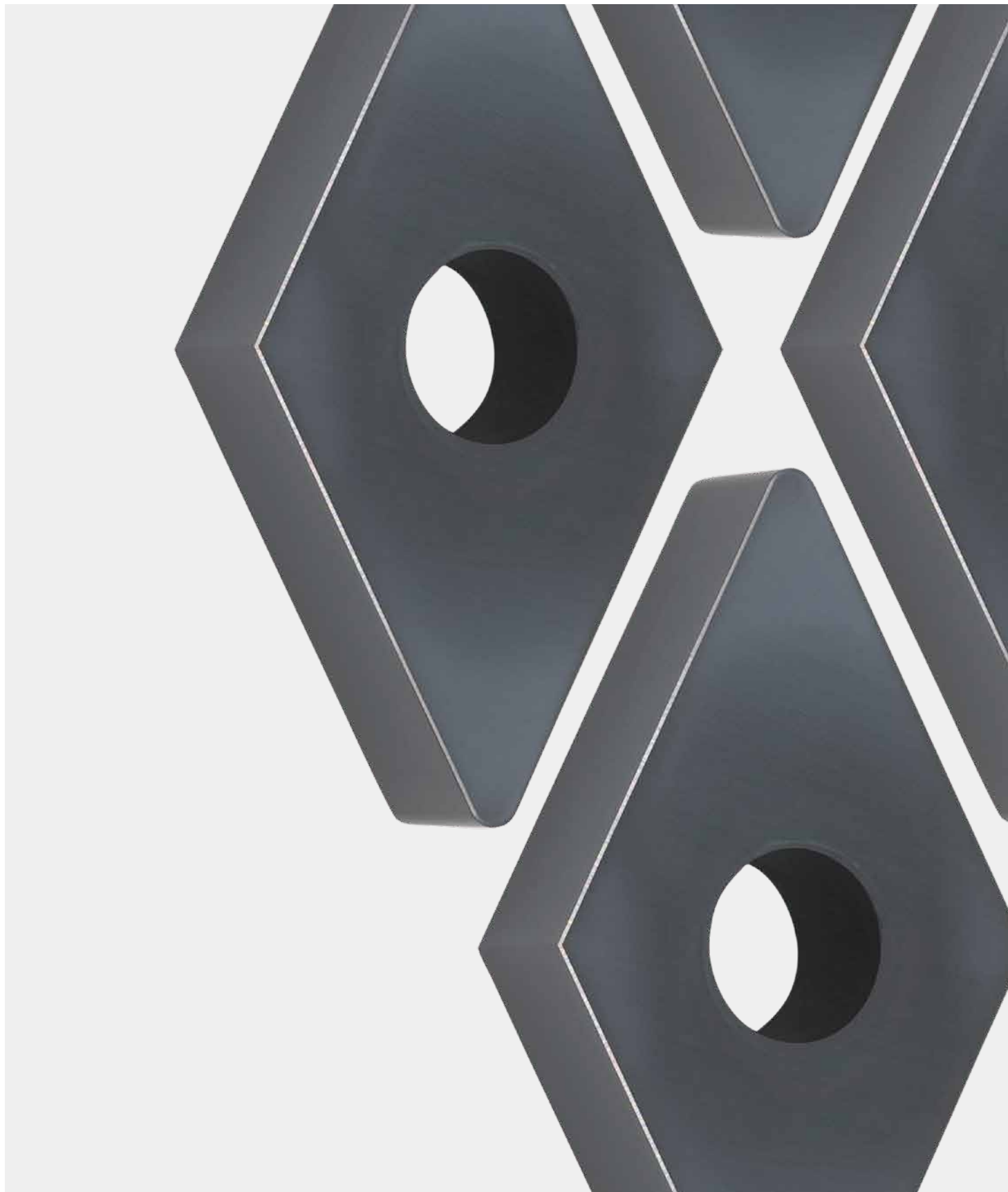
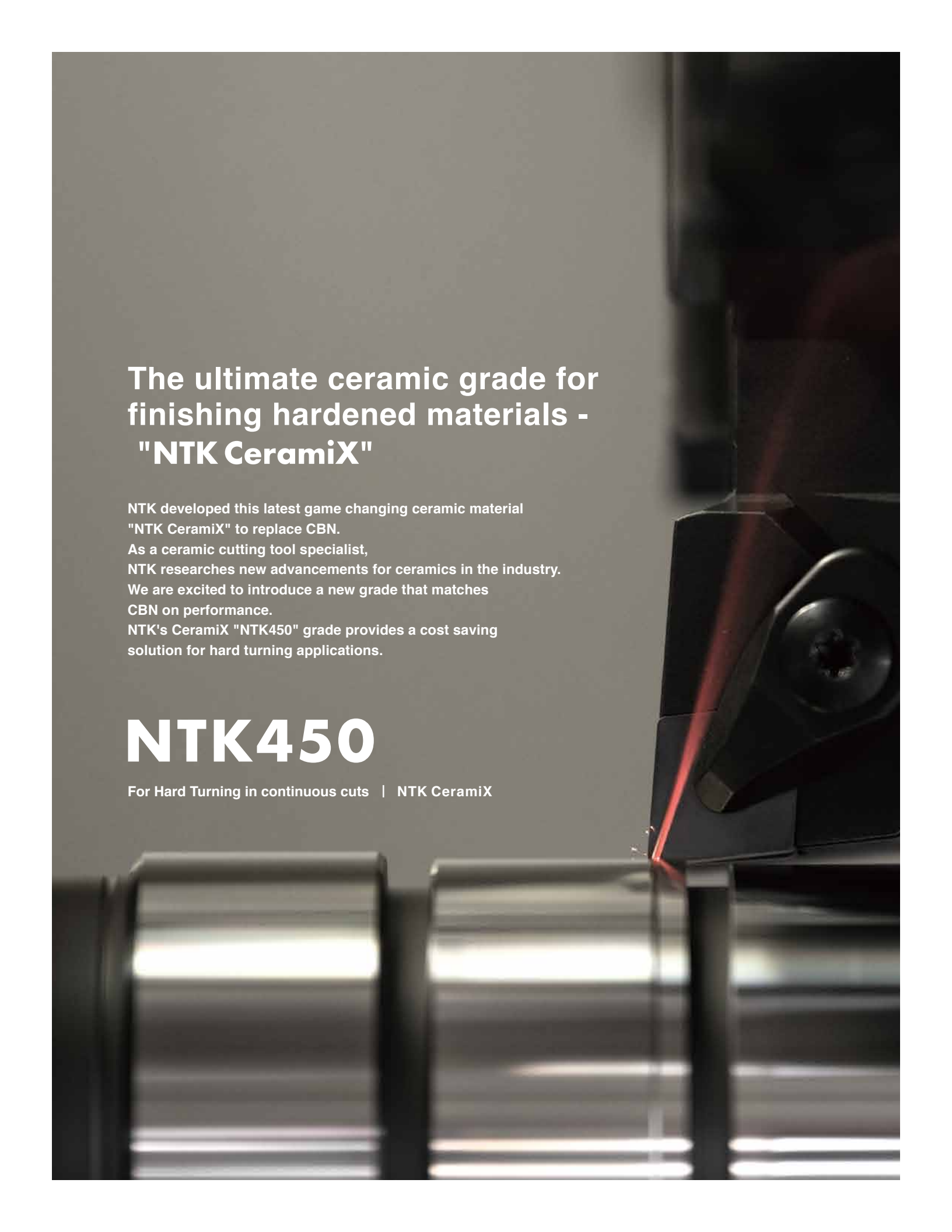


NTK450

For Hard Turning in continuous cuts | NTK CeramiX

NTK
CUTTING TOOLS





The ultimate ceramic grade for finishing hardened materials - **"NTK CeramiX"**

NTK developed this latest game changing ceramic material "NTK CeramiX" to replace CBN.

As a ceramic cutting tool specialist, NTK researches new advancements for ceramics in the industry. We are excited to introduce a new grade that matches CBN on performance.

NTK's CeramiX "NTK450" grade provides a cost saving solution for hard turning applications.

NTK450

For Hard Turning in continuous cuts | NTK CeramiX

NTK CeramiX NTK450

- Wins against CBN with the combination of performance and price.

Matches the excellent wear resistant characteristics of CBN
Significant cost savings compared to CBN



Key points

- NTK CeramiX is an advanced ceramic material achieving the performance to compete with CBN.
- New TiAlN coating offers excellent wear resistance for hard turning.
- In continuous machining materials with a hardness of 55 to 65 HRC, NTK450 matches the performance of CBN with the benefit of cost reductions.

Application area

Hard Turning with continuous cut Hardness range : HRC 55 to 66

Recommended Cutting conditions

Grade	Material	Application	Process	Cutting Speed (SFM)	Feed (IPR)	DOC (inch)	Without coolant	With coolant
NTK450	Hardened materials (HRC55 to 65)	Turning	Finishing	330-660	.003-.006	.004-.020		
				The same conditions as current CBN				

Material characteristic

Grade	Coating	Density (g/cm ³)	Bending Strength (MPa)	Hardness (Hv)	Fracture Toughness (Mpa · √m)	Structure
NTK450	TiAlN Specialized for NTK450	7.5	1200	2290	5.7	
Conventional Ceramic	TiN	4.6	1100	2060	4.3	

Wear comparison vs. CBN



Insert Item List








Geometry	Unit : 1pc/case *		Unit : 10pcs/case *		Corner R (inch)	Grade	Dimensions (inch)		
	EDP	Item number	EDP	Item number		NTK450	IC	Thickness	Edge preparation
	5106125	CNGA 431X03	5109186	CNGA 431X03 -10	.016	●	1/2	3/16	.004×15° + Honed edge
	5106117	432X03	5109194	432X03 -10	.031	●			
	5106091	433X03	5109202	433X03 -10	.047	●			
	5106083	DNGA 431X03	5109236	DNGA 431X03 -10	.016	●			
	5106075	432X03	5109301	432X03 -10	.031	●			
	5106042	433X03	5109327	433X03 -10	.047	●			
	5106034	TNGA 331X03	5109343	TNGA 331X03 -10	.016	●	3/8	3/16	.004×15° + Honed edge
	5106026	332X03	5109392	332X03 -10	.031	●			
	5106018	333X03	5109418	333X03 -10	.047	●			
	5106000	VNGA 331X03	5109426	VNGA 331X03 -10	.016	●			
	5105994	332X03	5109434	332X03 -10	.031	●			
	5105986	333X03	5109442	333X03 -10	.047	●			

* Please order Qty. you need in either item number. Insert case is the only difference.



NTK Cutting Tools USA

46929 Magellan Dr., Wixom, MI 48393 U.S.A.

	Official Website	www.ntkcuttingtools.com	
	YouTube Channel	www.youtube.com/NTKCUTTINGTOOLS	
	LinkedIn	www.linkedin.com/company/ntk-cutting-tools	
	Facebook	www.facebook.com/NTKUS	
	Instagram	www.instagram.com/ntk_cuttingtools/	
	Contact us	ctinfo@ntktech.com	