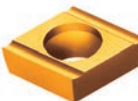
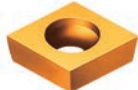
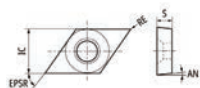
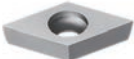


Steel	○	●	●	●	●	●	●	●	●
Stainless Steel	●	○	○	○	●	○	●	●	●
Cast Iron								●	
Non-Ferrous Material						○	○		●
Heat Resistant Alloy		●	○	○					
Hardened Material		○	○	○					
Others (non-metallic)									●

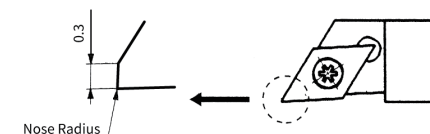
Shape	Item Number	CECC	EPSR	IC	S	AN	RE	BS	Carbide											Uncoated
									PVD	PVD	PVD	PVD	PVD	PVD	PVD	PVD	PVD	PVD	PVD	
									ST4	DM4	DT4	QM3	TM4	VM1	ZM3	CP1	CP7	KM1		
(ISO)	°	mm	mm	°	mm	mm														
	CCGT09T304MRS	Up-sharp edge	80	9.525	3.97	7	0.38	-				●	●	●						
	CCGT09T304RS	Up-sharp edge	80	9.525	3.97	7	0.4	-					●							
	CCGT060200RU	Up-sharp edge	80	6.35	2.38	7	0.03	-				●					●			
	CCGT060201RU	Up-sharp edge	80	6.35	2.38	7	0.1	-				●					●			
	CCGT060201LU	Up-sharp edge	80	6.35	2.38	7	0.1	-									●			
	CCGT060202RU	Up-sharp edge	80	6.35	2.38	7	0.2	-				●					●			
	CCGT060202LU	Up-sharp edge	80	6.35	2.38	7	0.2	-									●			
	CCGT09T300RU1	Up-sharp edge	80	9.525	3.97	7	0.03	-				●		●			●			
	CCGT09T300LU1	Up-sharp edge	80	9.525	3.97	7	0.03	-									●			
	CCGT09T301RU1	Up-sharp edge	80	9.525	3.97	7	0.1	-				●		●			●			
	CCGT09T301LU1	Up-sharp edge	80	9.525	3.97	7	0.1	-									●			
	CCGT09T302RU1	Up-sharp edge	80	9.525	3.97	7	0.2	-				●		●			●			
	CCGT09T302LU1	Up-sharp edge	80	9.525	3.97	7	0.2	-									●			
	CCGT09T304RU1	Up-sharp edge	80	9.525	3.97	7	0.4	-				●		●			●			
	CCGT09T304LU1	Up-sharp edge	80	9.525	3.97	7	0.4	-									●			
	CCET0602005RKHG	Up-sharp edge	80	6.35	2.38	7	0.05	-								●				
	CCET0602005LKHG	Up-sharp edge	80	6.35	2.38	7	0.05	-									●			
	CCET0602008RKHG	Up-sharp edge	80	6.35	2.38	7	0.08	-									●			
	CCET0602008LKHG	Up-sharp edge	80	6.35	2.38	7	0.08	-									●			
	CCET0602018RKHG	Up-sharp edge	80	6.35	2.38	7	0.18	-									●			
	CCET0602018LKHG	Up-sharp edge	80	6.35	2.38	7	0.18	-									●			
	CCET060202RKHG	Up-sharp edge	80	6.35	2.38	7	0.2	-									●			
	CCET060202LKHG	Up-sharp edge	80	6.35	2.38	7	0.2	-									●			
	CCET09T3005RKHG	Up-sharp edge	80	9.525	3.97	7	0.05	-					●	●						
	CCET09T3005LKHG	Up-sharp edge	80	9.525	3.97	7	0.05	-						●			●			
	CCET09T3008RKHG	Up-sharp edge	80	9.525	3.97	7	0.08	-						●	●					
	CCET09T3008LKHG	Up-sharp edge	80	9.525	3.97	7	0.08	-							●		●			
	CCET09T3018RKHG	Up-sharp edge	80	9.525	3.97	7	0.18	-						●	●					
	CCET09T3018LKHG	Up-sharp edge	80	9.525	3.97	7	0.18	-							●		●			
	CCET09T302RKHG	Up-sharp edge	80	9.525	3.97	7	0.2	-						●	●					
CCET09T302LKHG	Up-sharp edge	80	9.525	3.97	7	0.2	-								●					
	CCGT060201FRF1	Up-sharp edge	80	6.35	2.38	7	0.1	-	●				●	●						
	CCGT060202FRF1	Up-sharp edge	80	6.35	2.38	7	0.2	-	●				●	●						
	CCGT060204FRF1	Up-sharp edge	80	6.35	2.38	7	0.4	-	●				●	●						
	CCGT09T302FRF1	Up-sharp edge	80	6.35	2.38	7	0.2	-	●				●	●						
	CCGT09T304FRF1	Up-sharp edge	80	6.35	2.38	7	0.4	-	●				●	●						
	CCGW09T30V	Up-sharp edge	80	9.525	3.97	7	0	-							●					
	CCGW09T300FN	Up-sharp edge	80	9.525	3.97	7	0.03	-								●				
	CCGW09T300H	Up-sharp edge	80	9.525	3.97	7	0.03	-											●	
	CCGW09T301FN	Up-sharp edge	80	9.525	3.97	7	0.1	-								●				
	CCGW09T301H	Up-sharp edge	80	9.525	3.97	7	0.1	-											●	
	CCGW09T301P	Up-sharp edge	80	9.525	3.97	7	0.1	-							●					
	CCGW09T302H	Up-sharp edge	80	9.525	3.97	7	0.2	-											●	
	CCGW09T302MP	Up-sharp edge	80	9.525	3.97	7	0.18	-			●									
	CCGW09T302P	Up-sharp edge	80	9.525	3.97	7	0.2	-							●					



Steel	○	●	●	●	●	●	●	●	●
Stainless Steel	●	○	○	○	●	○	●	●	●
Cast Iron								●	
Non-Ferrous Material						○		○	●
Heat Resistant Alloy		●	○	○					
Hardened Material		○	○	○					
Others (non-metallic)									●

Shape	Item Number	CECC	EPSR	IC	S	AN	RE	BS	Carbide											Uncoated
									PVD	PVD	PVD	PVD	PVD	PVD	PVD	PVD	PVD	PVD	PVD	
									ST4	DM4	DT4	QM3	TM4	VM1	ZM3	CP1	CP7	KM1		
(ISO)	°	mm	mm	°	mm	mm														
	DCGT0702005RU-WP	Up-sharp edge	55	6.35	2.38	7	0.05	(0.3)					●		●	●				
	DCGT0702015RU-WP	Up-sharp edge	55	6.35	2.38	7	0.15	(0.3)					●			●				
	DCGT11T3005RU1-WP	Up-sharp edge	55	9.525	3.97	7	0.05	(0.3)					●		●	●				
	DCGT11T3015RU1-WP	Up-sharp edge	55	9.525	3.97	7	0.15	(0.3)					●			●				
	DCGW07020V	Up-sharp edge	55	6.35	2.38	7	0	-							●					
	DCGW070200FN	Up-sharp edge	55	6.35	2.38	7	0.03	-									●			
	DCGW070200H	Up-sharp edge	55	6.35	2.38	7	0.03	-											●	
	DCGW070201FN	Up-sharp edge	55	6.35	2.38	7	0.1	-									●			
	DCGW070201H	Up-sharp edge	55	6.35	2.38	7	0.1	-											●	
	DCGW070202H	Up-sharp edge	55	6.35	2.38	7	0.2	-											●	
	DCGW11T30V	Up-sharp edge	55	9.525	3.97	7	0	-							●					
	DCGW11T300FN	Up-sharp edge	55	9.525	3.97	7	0.03	-									●			
	DCGW11T300H	Up-sharp edge	55	9.525	3.97	7	0.03	-											●	
	DCGW11T301FN	Up-sharp edge	55	9.525	3.97	7	0.1	-									●			
	DCGW11T301H	Up-sharp edge	55	9.525	3.97	7	0.1	-											●	
	DCGW11T302H	Up-sharp edge	55	9.525	3.97	7	0.2	-											●	
	DCGW0702005RH-WP	Up-sharp edge	55	6.35	2.38	7	0.05	(0.3)											●	
	DCGW11T3005RH-WP	Up-sharp edge	55	9.525	3.97	7	0.05	(0.3)											●	

Features of DC.T-WP insert



NTK WP style inserts have a wiper facet design.

The insert has a 0.3mm flat on the cutting edge when the insert is set into the toolholder.

The flat on the cutting edge ensures a superior surface when feed rates are increased.

WP style inserts can be used in toolholders: SDJC, CH-SDUL and DS-SDUL.

VC..

Front Turning

The insert has a 0.2mm flat on the cutting edge when the insert is set into the toolholder. The flat on the cutting edge ensures a superior surface when feed rates are increased. WP style inserts can be used in toolholders: SVAC