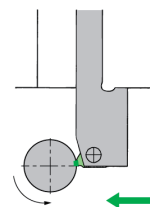
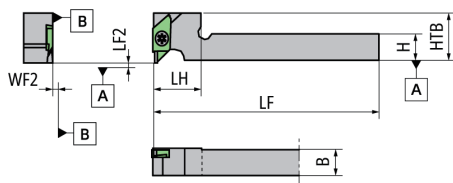


Y-GTPA Y-axis



• Diagram shows right-hand tool

NOTE: Use a right-handed (R) insert.

NOTE: There is a risk of interference with the Y-axis holder depending on the combination of the maximum workpiece diameter and machining diameter.

→O26

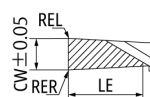
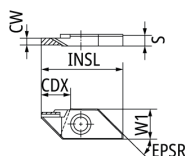
EDP	Item Number	Stock	Hand	B mm	H mm	HTB mm	LF mm	LF2 mm	LH mm	WF2 mm	Insert Gage
5563820	Y-GTPAR1216	●	R	16	12	27	120	0	20	0.1	GTPA..

Spare Parts

Item Number	Clamp screw	Wrench (for Clamp screw)
Y-GTPAR1216	LRIS-4*12PW	CLR-15S

GTPA.. series/Inserts PCD_Carbide

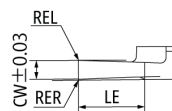
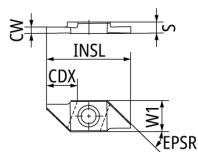
GTPA.. PCD



• Diagram shows right-hand tool

Item Number	Hand	Chip-breaker	APMX mm	CDX mm	CW mm	EPSR °	INSL mm	LE mm	REL mm	RER mm	S mm	W1 mm	PCD PD1
GTPA20FRN01	R	Yes	6	9.2	2	45	(25)	7	0.1MAX	0.1MAX	3.5	9.4	●
GTPA20FRN01-SH	R	No	3	9.2	2	45	25.7	4	0.1MAX	0.1MAX	3.5	9.4	●
GTPA25FRN01	R	Yes	6	9.2	2.5	45	(25)	7	0.1MAX	0.1MAX	3.5	9.4	●
GTPA25FRN01-081	R	No	3	9.2	2.5	45	25.7	4	0.1MAX	0.1MAX	3.5	9.4	●

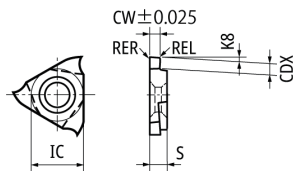
GTPA.. Carbide



• Diagram shows right-hand tool

Item Number	Hand	Chip-breaker	APMX mm	CDX mm	CW mm	EPSR °	INSL mm	LE mm	REL mm	RER mm	S mm	W1 mm	Carbide KM1
GTPA20FRN01	R	Yes	6	9.2	2	45	(25)	7	0.1MAX	0.1MAX	3.5	9.4	●
GTPA25FRN01	R	Yes	6	9.2	2.5	45	(25)	7	0.1MAX	0.1MAX	3.5	9.4	●

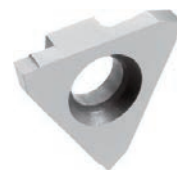
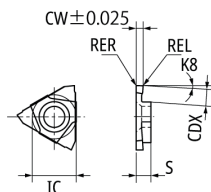
GTMH32-E



● Diagram shows right-hand tool

Item Number	Hand	Chip-breaker	APMX	CDX	CW	EPSR	GAN	IC	K8	REL	RER	S	Carbide
			mm	mm	mm	°	°	mm	°	mm	mm	mm	PVD ZM3
GTMH32033RE	R	Yes	0.3	0.6	0.33	60	20	9.525	2	0.03	0.03	3.18	●
GTMH32043RE	R	Yes	0.9	1.2	0.43	60	20	9.525	2	0.03	0.03	3.18	●
GTMH32053RE	R	Yes	0.9	1.2	0.53	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32075RE	R	Yes	1.6	2	0.75	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32077RE	R	Yes	1.6	2	0.77	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32095RE	R	Yes	1.6	2	0.95	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32097RE	R	Yes	1.6	2	0.97	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32100RE	R	Yes	1.6	2	1	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32103RE	R	Yes	1.6	2	1.03	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32120RE	R	Yes	1.6	2	1.2	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32125RE	R	Yes	1.6	2	1.25	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32140RE	R	Yes	1.6	2	1.4	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32145RE	R	Yes	2.7	3	1.45	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32150RE	R	Yes	2.7	3	1.5	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32175RE	R	Yes	2.7	3	1.75	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32180RE	R	Yes	2.7	3	1.8	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32200RE	R	Yes	2.7	3	2	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32225RE	R	Yes	2.7	3	2.25	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32250RE	R	Yes	2.7	3	2.5	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32275RE	R	Yes	2.7	3	2.75	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32300RE	R	Yes	2.7	3	3	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32100RE01	R	Yes	1.6	2	1	60	20	9.525	2	0.1	0.1	3.18	●
GTMH32120RE01	R	Yes	1.6	2	1.2	60	20	9.525	2	0.1	0.1	3.18	●
GTMH32150RE01	R	Yes	2.7	3	1.5	60	20	9.525	2	0.1	0.1	3.18	●
GTMH32200RE01	R	Yes	2.7	3	2	60	20	9.525	2	0.1	0.1	3.18	●
GTMH32033LE	L	Yes	0.3	0.6	0.33	60	20	9.525	2	0.03	0.03	3.18	●
GTMH32043LE	L	Yes	0.9	1.2	0.43	60	20	9.525	2	0.03	0.03	3.18	●
GTMH32053LE	L	Yes	0.9	1.2	0.53	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32075LE	L	Yes	1.6	2	0.75	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32077LE	L	Yes	1.6	2	0.77	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32095LE	L	Yes	1.6	2	0.95	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32097LE	L	Yes	1.6	2	0.97	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32100LE	L	Yes	1.6	2	1	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32103LE	L	Yes	1.6	2	1.03	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32120LE	L	Yes	1.6	2	1.2	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32140LE	L	Yes	1.6	2	1.4	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32150LE	L	Yes	2.7	3	1.5	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32180LE	L	Yes	2.7	3	1.8	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32200LE	L	Yes	2.7	3	2	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32225LE	L	Yes	2.7	3	2.25	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32250LE	L	Yes	2.7	3	2.5	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32275LE	L	Yes	2.7	3	2.75	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32300LE	L	Yes	2.7	3	3	60	20	9.525	2	0.05	0.05	3.18	●
GTMH32100LE01	L	Yes	1.6	2	1	60	20	9.525	2	0.1	0.1	3.18	●
GTMH32120LE01	L	Yes	1.6	2	1.2	60	20	9.525	2	0.1	0.1	3.18	●
GTMH32150LE01	L	Yes	2.7	3	1.5	60	20	9.525	2	0.1	0.1	3.18	●
GTMH32200LE01	L	Yes	2.7	3	2	60	20	9.525	2	0.1	0.1	3.18	●

GTMH32-SSH Short type / Flat top chipbreaker



● Diagram shows right-hand tool

Item Number		Hand	Chip-breaker	APMX	CDX	CW	EPSR	GAN	IC	K8	LBB	REL	RER	S	Carbide
				mm	mm	mm	°	°	mm	°	mm	mm	mm	mm	KM1
GTMH32100RSSH		R	Yes	1.6	2	1	60	0	9.525	2	1.5	0.05	0.05	3.18	●
GTMH32150RSSH		R	Yes	2.7	3	1.5	60	0	9.525	2	1.5	0.05	0.05	3.18	●
GTMH32200RSSH		R	Yes	2.7	3	2	60	0	9.525	2	1.5	0.05	0.05	3.18	●