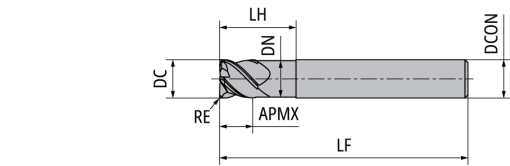


CERAMATIC

RCE.. series for HRSA materials

RCE-H4



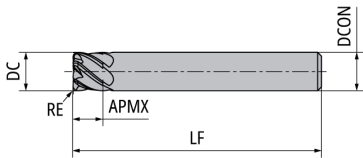
●No center cutting edge



Tolerances (mm)		
DC	DC (e8)	DCON (h6)
8,10,3/8"	-0.024/-0.047	+0/-0.009
12,1/2"	-0.032/-0.059	+0/-0.011

Item Number	NOF	APMX		DC		DCON		DN		FHA	LF		LH		RE		Silicon Nitride Ceramics
		mm	inch	mm	inch	mm	inch	mm	inch	°	mm	inch	mm	inch	mm	inch	SX9
RCEM080H4R100S	4	6	.236	8	.315	8	.315	7.6	.299	35	60	2.362	16	.630	1	.039	●
RCEM100H4R125S	4	7.5	.295	10	.394	10	.394	9.6	.378	35	65	2.559	20	.787	1.25	.049	●
RCEM120H4R150S	4	9	.354	12	.472	12	.472	11.6	.457	35	70	2.756	24	.945	1.5	.059	●
RCEI375H4R047S	4	7.14	9/32	9.525	3/8	9.525	3/8	9.125	.359	35	63.5	2.500	19.05	3/4	1.19	.047	●
RCEI500H4R068S	4	9.525	3/8	12.7	1/2	12.7	1/2	12.3	.484	35	69.85	2.750	25.4	1.000	1.73	.068	●

RCE-J6



●No center cutting edge



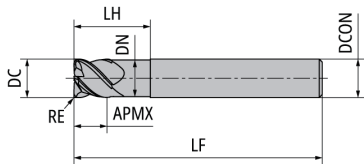
Tolerances (mm)		
DC	DC (e8)	DCON (h6)
8,10,3/8"	-.00098/-.00185"	+0/-0.00035"
12,1/2"	-0.032/-0.059	+0/-0.011

Item Number	NOF	APMX		DC		DCON		FHA	LF		RE		Silicon Nitride Ceramics
		mm	inch	mm	inch	mm	inch	°	mm	inch	mm	inch	SX9
RCEM080J6R100S	6	6	.236	8	.315	8	.315	40	60	2.362	1	.039	●
RCEM100J6R125S	6	7.5	.295	10	.394	10	.394	40	65	2.559	1.25	.049	●
RCEM120J6R150S	6	9	.354	12	.472	12	.472	40	70	2.756	1.5	.059	●
RCEI375J6R047S	6	7.14	9/32	9.525	3/8	9.525	3/8	40	63.5	2.500	1.19	.047	●
RCEI500J6R068S	6	9.525	3/8	12.7	1/2	12.7	1/2	40	69.85	2.750	1.73	.068	●

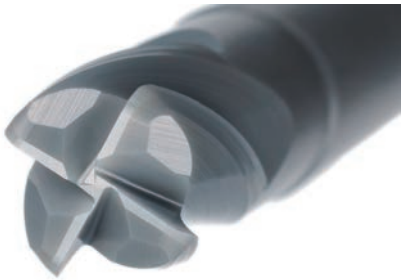
Endmill
H

RCS.. series for Cast iron / HRSA materials

RCS-H4



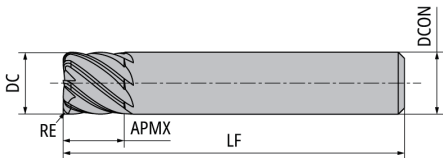
●No center cutting edge



Tolerances			mm
DC	DC (e8)	DCON (h6)	
8, 10, 3/8"	-0.024/-0.047	+0/-0.009	
12,16, 1/2", 5/8"	-0.032/-0.059	+0/-0.011	
20, 3/4"	-0.04/-0.073	+0/-0.013	

Item Number	NOF	APMX		DC		DCON		DN		FHA	LF		LH		RE		Silicon Nitride Ceramics
		mm	inch	mm	inch	mm	inch	mm	inch		mm	inch	mm	inch	mm	inch	
RCSM120H4R150S	4	9	.354	12	.472	12	.472	11.6	.457	35	70	2.756	24	.945	1.5	.059	■
RCSM160H4R200S	4	12	.472	16	.630	16	.630	15.5	.610	35	75	2.953	32	1.260	2	.079	■
RCSI500H4R068S	4	9.525	3/8	12.7	1/2	12.7	1/2	12.3	.484	35	69.85	2.750	25.4	1.000	1.73	.068	■
RCSI625H4R078S	4	11.91	.469	15.875	5/8	15.875	5/8	15.375	.605	35	76.2	3.000	31.75	1-1/4	1.98	.078	■

RCS-J6

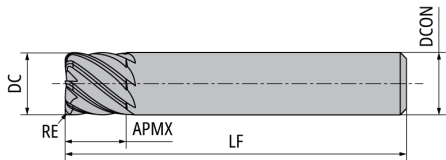


●No center cutting edge

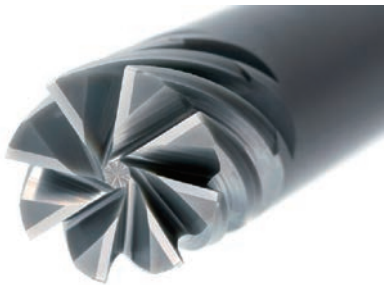


Tolerances			mm
DC	DC (e8)	DCON (h6)	
8, 10, 3/8"	-0.024/-0.047	+0/-0.009	
12,16, 1/2", 5/8"	-0.032/-0.059	+0/-0.011	
20, 3/4"	-0.04/-0.073	+0/-0.013	

Item Number	NOF	APMX		DC		DCON		FHA	LF		RE		Silicon Nitride Ceramics
		mm	inch	mm	inch	mm	inch		mm	inch	mm	inch	
RCSM120J6R150S	6	9	.354	12	.472	12	.472	40	70	2.756	1.5	.059	■
RCSM160J6R200S	6	12	.472	16	.630	16	.630	40	75	2.953	2	.079	■
RCSI500J6R068S	6	9.525	3/8	12.7	1/2	12.7	1/2	40	69.85	2.750	1.73	.068	■
RCSI625J6R078S	6	11.91	.469	15.875	5/8	15.875	5/8	40	76.2	3.000	1.98	.078	■



●No center cutting edge



Tolerances			mm
DC	DC (e8)	DCON (h6)	
8, 10, 3/8"	-0.024/-0.047	+0/-0.009	
12,16, 1/2", 5/8"	-0.032/-0.059	+0/-0.011	
20, 3/4"	-0.04/-0.073	+0/-0.013	

Item Number	NOF	APMX		DC		DCON		FHA	LF		RE		Silicon Nitride Ceramics SX9
		mm	inch	mm	inch	mm	inch		mm	inch	mm	inch	
RCSM200J8R250S	8	15	.591	20	.787	20	.787	40	110	4.331	2.5	.098	■
RCSI750J8R094S	8	14.29	.563	19.05	3/4	19.05	3/4	40	107.95	4.250	2.38	.094	■