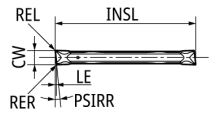


CTDP.. series/Inserts Carbide

CTDP20/25 CUT DUO



| Item Number | Hand | Chip-breaker | CW  | INSL | PSIRR | REL  | RER  | Carbide |     |     |
|-------------|------|--------------|-----|------|-------|------|------|---------|-----|-----|
|             |      |              | mm  | mm   | °     | mm   | mm   | DM4     | QM3 | TM4 |
| CTDP20N     | N    | Yes          | 2   | 19.1 | –     | 0.05 | 0.05 | ●       | ●   | ●   |
| CTDP20N02   | N    | Yes          | 2   | 19.1 | –     | 0.2  | 0.2  | ●       | ●   | ●   |
| CTDP25N     | N    | Yes          | 2.5 | 21.2 | –     | 0.05 | 0.05 | ●       | ●   | ●   |
| CTDP25N02   | N    | Yes          | 2.5 | 21.2 | –     | 0.2  | 0.2  | ●       | ●   | ●   |
| CTDP20R6    | R    | Yes          | 2   | 19.1 | 6     | 0.05 | 0.05 | ●       | ●   | ●   |
| CTDP25R6    | R    | Yes          | 2.5 | 21.2 | 6     | 0.05 | 0.05 | ●       | ●   | ●   |
| CTDP20R15   | R    | Yes          | 2   | 19.1 | 15    | 0.05 | 0.05 | ●       | ●   | ●   |
| CTDP25R15   | R    | Yes          | 2.5 | 21.2 | 15    | 0.05 | 0.05 | ●       | ●   | ●   |